# DCP007 Process Photometer

## **Benefits:**

- Maintenance free
- High performance LED light source
- Real time in-line measurement
- Dual wavelength drift free operation
- Light source & wavelength easy to change
- Modbus TCP Ethernet data communication

The Kemtrak DCP007 process analyzer is a high performance fiber optic coupled photometer for high resolution, real time, in-line concentration and color measurement. Modern LED light source technology ensures maintenance and drift free operation with exceptionally high precision.

Industrial grade measurement cells with scratch resistant sapphire windows, contain no electronics or moving parts making them ideal for both ordinary and hazardous area use. A validation & calibration accessory traceable to NIST standards is available to assure measurement confidence while saving valuable time and resources.



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SOUTH FORK

Integrated NIST validation accessory

Standard features include 16 linearization tables for multiple product switching, remote zeroing, automatic cell cleaning cycle and signal filtering. A built-in graphical internet based interface allows remote operation, calibration, validation and data trending using a standard web browser.

## **Typical Applications:**

- Color Scales
  - Platinum Cobalt / APHA / Hazen
  - ASTM D-1500
  - Saybolt / ASTM D-156
  - ICUMSA
- Chemical concentration
  - Chlorine Dioxide, Hypochlorite, Chlorine

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- Metal ions e.g. iron, copper, chromium, cobalt
- Aromatics & Hydrocarbons
- Leak, carryover & interface detection

Dual wavelength operation automatically compensates for sample turbidity and/or fouling of the optical windows. Four channel measurement technology ensures drift and trouble free operation.

All Kemtrak products are designed to meet the most demanding application specifications and are made from the highest quality materials to ensure exceptionally long life and the highest reliability possible.



### Housing

Stainless steel EN 1.4301 (X5CrNi18-10), AISI 304 (V2A) Captive lid screws & external mounting brackets stainless steel 244 x 215 x 105 mm (L x W x D) IP 65 / EN 60529

#### Display

16 x 4 alphanumeric white on blue dot matrix LCD display LED background illuminated

- Measurement updates every second LED 1 (green): Power on LED 2 (red): System fault
- LED 3 & 4 (orange): Alarm 1 & Alarm 2 Clean / Hold LED 5 (blue):

#### Operation 4 push buttons

Remote HTML/Java interface (TCP/IP connection via Ethernet port)

### Software Features:

- Fully automatic photometer gain switching Auto aain: Auto zero: Automatically, locally or remotely activated zero
- Calibration: 16 linearization tables for concentration & mA output
- From 0 to 9999s with noise (air bubble / particle) filter Damping:
- Memory: Nonvolatile - all data retained upon power failure Alphanumeric password protection
- Security:

Data Logger

 >17000 data points (timestamp, average, max. & min.), ring buffer Configurable log time interval 1s to 24hr

Event Logger>16000 events, ring buffer Timestamp, alarms, zeroing, cleaning, product change, calibration & system events (power, system warning & error messages)

#### Automatic Cleaning Control

- Automatic cleaning sequence, triggering dedicated relay output Manual trigger or external trigger via digital input
- Configurable automatic cleaning interval, 15min to 2months Configurable cleaning duration from 0 to 9999s

0.0000 - 999999 0.0000 - 999999 s 0.0000 - 999999s

- Auto-zero after clean option Hold value after clean (to equilibrate) 0 to 9999s

2 - 99s

#### PID Controller Control method:

#### Pulse width modulated relay output or 0/4-20 mA output

Control period:
Proportional gain:
Integral time:
Derivative time:

#### **Remote Input**

- 5 x Digital input (potential free contact) for: Input 1-3: Product/range selection
- Input 4: Zero, instant zero, clean or clean & Zero input 5:
- Hold (freeze output), data log control or light source control Analogue Input (optional)

THA OF 5-WIRE	FIIUU
Range:	-20 to 200 °C (-4 to 392 °F)
Resolution:	0.07°C (0.126°F)

#### Flow Cells and Process Connections

Standard designs include DIN Flange (DIN 2633), ANSI (ASME B16.5), Tri-Clamp<sup>®</sup> (ISO 2852 & DIN 32676), Straight pipe thread (DIN ISO 228 BSP), NPT tapered pipe thread (ANSI B 1.20.1), single use barbed Line size up to DN200 / 8"

#### **Materials**

Standard material stainless steel 316L (EN 1.4435 or EN 1.4404) Other materials include Titanium Gr 2, Hastelloy C-276 & C-22, Monel 400 & PTFE C25 (TFMC, carbon filled Teflon®), PPSU

#### Window Sapphire, UV fused silica

#### Surface Finish

Ra <0.38 µm (electropolishing available on hygienic measurement cells)

#### Elastomers

PM (FKM/Viton®), FFKM (Chemraz®/Kalrez®, FDA), EPDM (FDA)

### **Operating Conditions**

Ambient & process temperatures up to 275°C (527°F) Process pressure from 10mbar to 200 bar (0,14 – 2900 psi) Operating conditions subject to material and design in use

#### Fibre Optic cable

Silica core photonic fiber with Kevlar® reinforced flexible LZSH coated stainless steel jacket Fully-interlocked stainless steel conduit for use above 85°C (185°F) Terminated with SMA 905 connectors. Lengths up to 100m (328 foot)

#### **Light Source**

- High performance light emitting diode (LED) Wavelength range: Full Width-Half Maximum (FWHM): 350 - 1050 nm 10 nm Central Wavelength (CWL) Accuracy: ±1nm Typical lamp lifetime: >100000 hrs Note: Measurement wavelengths must be factory installed.
  - Typical specifications provided for 500 nm

## Photometric Range 0.000 - 5 AU at 500 nm, 10 mm OPL

## Photometric Accuracy ±0.001 AU at 1 AU

Photometric Noise

#### ±0.0001 AU at 1 AU

 $\begin{array}{l} \textbf{Linearity} \\ \pm \, 0.5\,\% \text{ of respective measuring range} \end{array}$ 

#### mA Output

- 1 x selectable 0 20mA / 4 20mA (NAMUR, max 21.6mA) Optional second mA output Galvanically isolated, tested during final inspection to 500 VDC
- Accuracy: < 0.1%
- Resolution: 0.025%
- Load:  $0 - 600 \, \text{Ohm}$

#### Relay Outputs

- 1 x 1 A 240 VAC Failsafe output (active when system is ok) 2 x 1 A 240 VAC User configurable (alarm, PID)
- 1 x 1 A 240 VAC Automatic cleaning control Fuses: 4 x 1 A (type: MXT), max 100 A breaking capacity
- LED status indicators flash when relays are activ

## Fail-Safe:

Dedicated relay output, 1 A 240 VAC mA output value used to signal a system fault (NAMUR <3.6 mA or >21.0 mA)

## Network interface (remote communications): TCP/IP, 10Base-T and 100Base-TX Link

- Connector: RJ45
- Protocol:
- 1) HTML/Java interface using native protocol over TCP/IP Software: Web browser with Java version 6 or later
- 2) MODBUS server (slave) over TCP/IP (V1.1b3 compliant) Functions: (0x03, 0x04, 0x2B/0x0E conformity 0x01)

 Operating Conditions

 Ambient temperature:
 0°C to +50°C (32°F to 122°F)

 Transport:
 -20°C to +70°C (-4°F to 158°F)

### Power Supply

100-240 VAC, 50-60 Hz & 22 - 30 VAC/VDC Mains fuse: 1 A (type MST), Max breaking capacity 35A

#### **Power Consumption**

25 VA (max.)

### Certificates

CE, ISO 9001:2015, IECEx, ATEX Ex d IIB + H2 T5 IP66 Category 🕼 II 2 G, UL Class I Division I & II Gas Groups B,C,D, UL Class II Groups E,F,G and Class III, **NEMA 479** 

#### NIST-Traceability

NIST-traceable validation accessory (option)

#### Protection

IP66 / EN 60529



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